

Raman Spectroscopy for Detection of Critical Minerals and Rare Earth Elements (REEs)

INTRODUCTION

Critical minerals such as **lithium, copper, cobalt, nickel, graphite, titanium, mica, beryl** and **rare earth elements (REEs)** play a central role in emerging technologies including electric vehicles, renewable energy storage systems, and advanced electronics. With increasing global demand, there is a strong requirement for **rapid, precise, and non-destructive** techniques for mineral identification.

Conventional analytical methods—such as X-ray diffraction (XRD) and inductively coupled plasma mass spectrometry (ICP-MS)—provide high accuracy but are often **time-consuming, destructive**, and unsuitable for **on-site analysis** during exploration. In contrast, **Raman spectroscopy** offers a fast, non-destructive approach capable of identifying minerals through their distinct **molecular vibrational signatures**.

In this study, lithium-bearing minerals, including **Amblygonite, Lepidolite, and Petalite** are evaluated using the IndiRAM™ CTR Raman spectrometer, demonstrating its capability for accurate mineral discrimination and supporting the development of a for field-based applications.

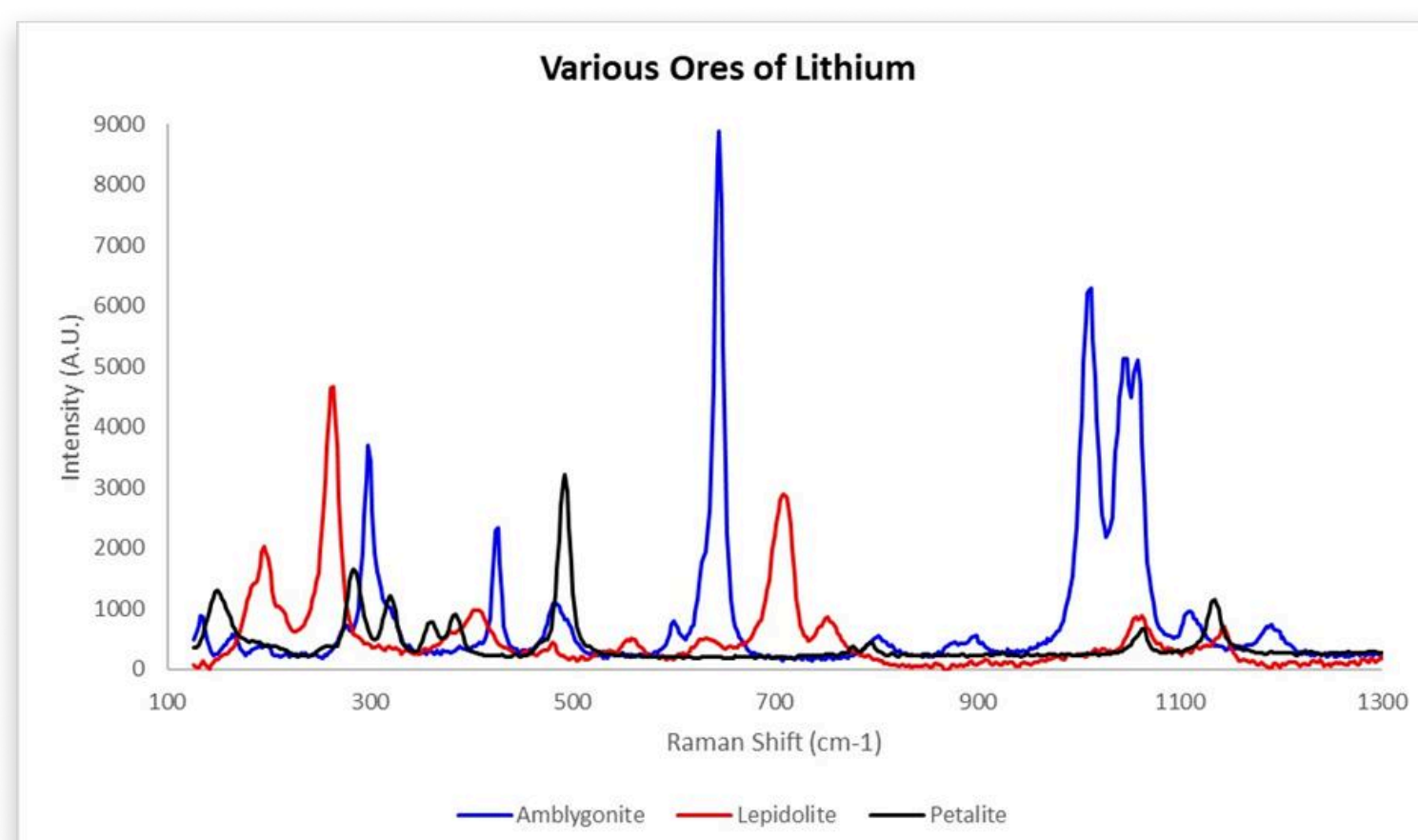
MATERIALS AND METHODS

Raman spectra were acquired using the **TechnoS Instrument's** make **IndiRAM™ CTR Raman spectrometer**, engineered to provide high spectral resolution, excellent signal-to-noise performance, and optical stability—characteristics essential for geological and mineralogical analysis.

Three primary lithium-bearing mineral species were examined:

- **Amblygonite** – $(Li,Na)AlPO_4(F,OH)$: Lithium–aluminium phosphate
- **Lepidolite** – $K(Li,Al)_3(Al,Si)_4O_{10}(F,OH)_2$: Lithium mica
- **Petalite** – $LiAlSi_4O_{10}$: Lithium–aluminium silicate

Each mineral possesses distinct structural motifs that result in characteristic Raman vibrational features.



RESULTS AND DISCUSSION

Amblygonite

Exhibits strong phosphate vibrational bands near **$\sim 700\text{ cm}^{-1}$ and $\sim 1100\text{ cm}^{-1}$** , consistent with PO_4^{3-} symmetric and antisymmetric stretching modes, 486 cm^{-1} is attributed to symmetric Al–O–Al stretching, Low-Frequency Region ($140\text{--}330\text{ cm}^{-1}$) Features here relate to O–Li–O (or F) bending and Li–O bond vibrations.

Lepidolite

Shows distinct layered silicate lattice vibrations, notably within the **$250\text{--}350\text{ cm}^{-1}$** region, along with an additional feature near **$\sim 750\text{ cm}^{-1}$** , characteristic of lithium-rich mica structures.

Petalite

Displays diagnostic Li–Al silicate vibrational bands between **$350\text{--}500\text{ cm}^{-1}$** , corresponding to bending and stretching modes of the aluminosilicate framework.

These spectral differences provide clear mineralogical discrimination, enabling rapid identification of lithium ore types.

CONCLUSION

The distinct Raman signatures of **Amblygonite, Lepidolite, and Petalite** enable precise and rapid identification of lithium-bearing minerals, reinforcing Raman spectroscopy as an effective, non-destructive tool for **geological exploration** and **mineral processing workflows**.

Leveraging this capability, TechnoS Instruments is advancing the development of a **portable Raman spectrometer** designed for **real-time, on-site mineral identification**. This field-ready system will support rapid geological mapping, lithium screening, and REE detection without dependence on laboratory facilities, thereby improving efficiency and decision-making in mineral exploration.

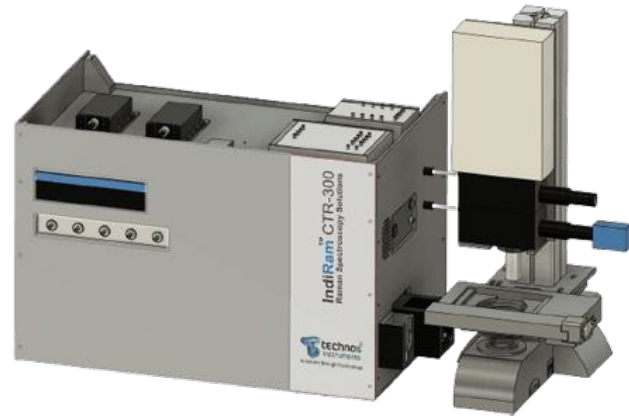
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4. Data taken at IIGJ-Jaipur using IndiRAM CTR-300C Raman Spectrometer system.

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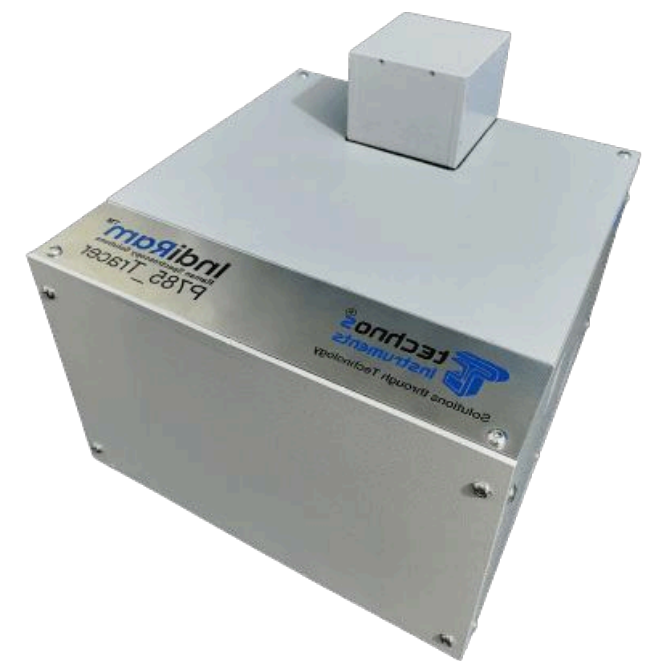
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